
ESAME DI STATO PER L'ABILITAZIONE ALLA PROFESSIONE DI INGEGNERE
SECONDA SESSIONE 2016 – SEZIONE A
SETTORE INDUSTRIALE
Prova Pratica di Progettazione
TEMA N. 11: MECCANICA - MACCHINE

Il candidato esegua il dimensionamento di massima di un impianto frigorifero per refrigerare una cella con le seguenti caratteristiche:

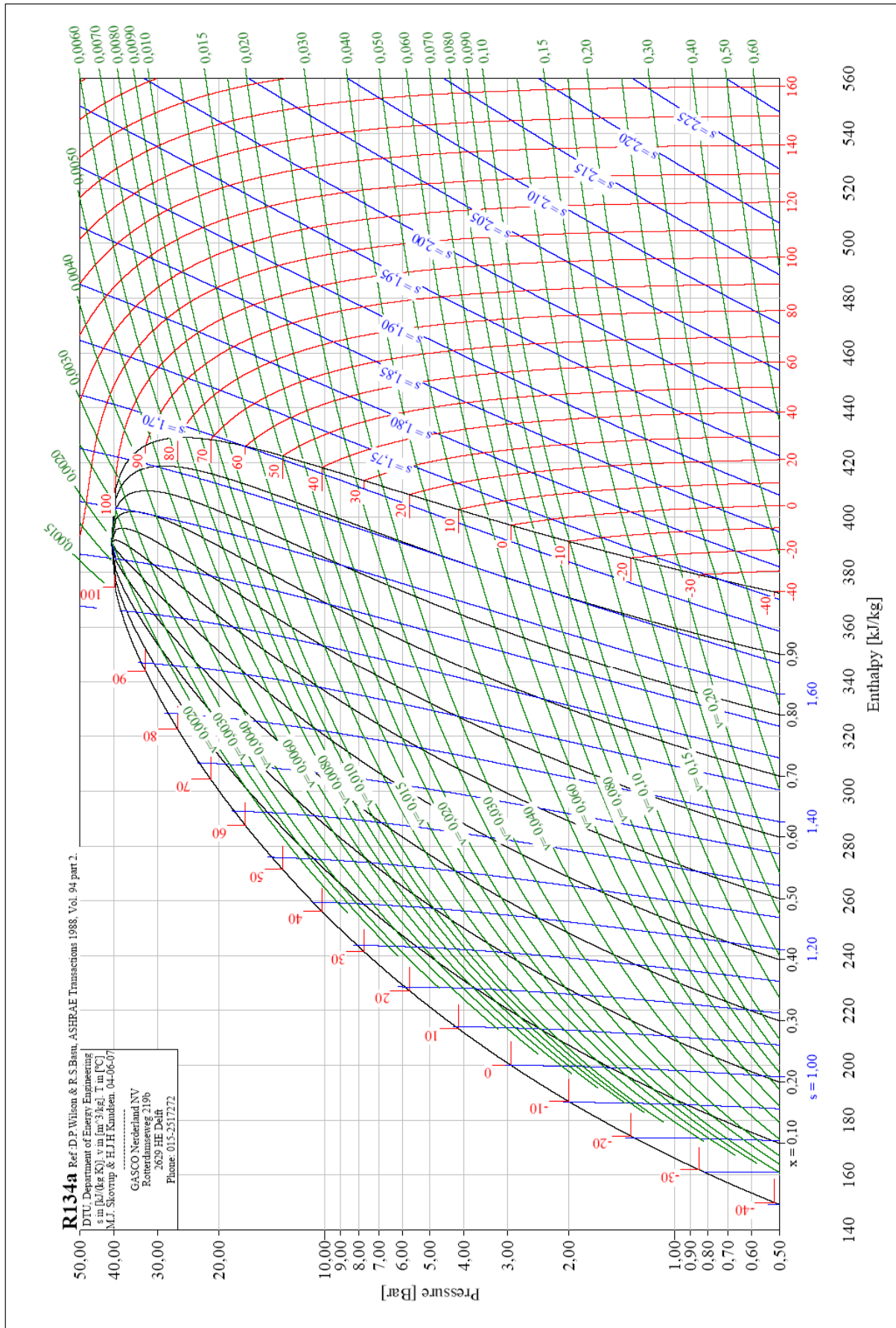
- Temperatura della cella: $t_c = +4\text{ °C}$
- Coefficiente di trasmissione termica totale delle pareti: $k = 0.12\text{ W/m}^2\text{K}$
- Dimensioni della cella: $L_1 = 10\text{ m}$, $L_2 = 20\text{ m}$, $H = 6\text{ m}$
- Potenza per illuminazione e ventilazione: $P_{aux} = 800\text{ W}$

Il progetto di massima deve tener conto di:

- Temperatura esterna di progetto: $t_{ext} = 30\text{ °C}$
- Fluido refrigerante impiegato: R134a (si allegano diagrammi termodinamici)
- I compressori sono di tipo volumetrico
- Evaporatore e condensatore sono di tipo aria/fluido

Il candidato svolga i seguenti punti:

- Definizione del lay-out di impianto (uno o due livelli di pressione)
- Determinazione degli stati fisici principali del ciclo frigorifero in esame
- Determinazione delle portate di fluido circolanti nell'impianto
- Calcolo del COP dell'impianto
- Dimensionamento di massima di ogni compressore e scelta della tipologia e taglia del relativo motore elettrico
- Dimensionamento di massima del condensatore



proprietà termodinamiche dell'R134a in condizioni di saturazione - temperatura

temperatura °C	pressione MPa	volume specifico m ³ ·kg ⁻¹		energia interna kJ·kg ⁻¹		entalpia kJ·kg ⁻¹			entropia kJ·kg ⁻¹ ·K ⁻¹	
		v _l	v _{vs}	u _l	u _{vs}	h _l	h _{vs} -h _l	h _{vs}	s _l	s _{vs}
-40	0.05164	0.0007055	0.3569	-0.04	204.45	0.00	222.88	222.88	0.0000	0.9560
-36	0.06332	0.0007113	0.2947	4.68	206.73	4.73	220.67	225.40	0.0201	0.9506
-32	0.07704	0.0007172	0.2451	9.47	209.01	9.52	218.37	227.90	0.0401	0.9456
-28	0.09305	0.0007233	0.2052	14.31	211.29	14.37	216.01	230.38	0.0600	0.9411
-26	0.10199	0.0007265	0.1882	16.75	212.43	16.82	214.80	231.62	0.0699	0.9390
-24	0.11160	0.0007296	0.1728	19.21	213.57	19.29	213.57	232.85	0.0798	0.9370
-22	0.12192	0.0007328	0.1590	21.68	214.70	21.77	212.32	234.08	0.0897	0.9351
-20	0.13299	0.0007361	0.1464	24.17	215.84	24.26	211.05	235.31	0.0996	0.9332
-18	0.14483	0.0007395	0.1350	26.67	216.97	26.77	209.76	236.53	0.1094	0.9315
-16	0.15748	0.0007428	0.1247	29.18	218.10	29.30	208.45	237.74	0.1192	0.9298
-12	0.18540	0.0007198	0.1068	34.25	220.36	34.39	205.77	240.15	0.1388	0.9267
-8	0.21704	0.0007569	0.0919	39.38	222.60	39.54	203.00	242.54	0.1583	0.9239
-4	0.25274	0.0007644	0.0794	44.56	224.84	44.75	200.15	244.90	0.1777	0.9213
0	0.29282	0.0007721	0.0689	49.79	227.06	50.02	197.21	247.23	0.1970	0.9190
4	0.33765	0.0007801	0.0600	55.08	229.27	55.35	194.19	249.53	0.2162	0.9169
8	0.38756	0.0007884	0.0525	60.43	231.46	60.73	191.07	251.80	0.2354	0.9150
12	0.44294	0.0007671	0.0460	65.83	233.63	66.18	187.85	254.03	0.2545	0.9132
16	0.50416	0.0008062	0.0405	71.29	235.78	71.69	184.52	256.22	0.2735	0.9116
20	0.57160	0.0008157	0.0358	76.80	237.91	77.26	181.09	258.35	0.2924	0.9102
24	0.64566	0.0008257	0.0317	82.37	240.01	82.90	177.55	260.45	0.3113	0.9089
26	0.68530	0.0008309	0.0298	85.18	240.05	85.75	175.73	261.48	0.3208	0.9082
28	0.72675	0.0008362	0.0281	88.00	242.08	88.61	173.89	262.50	0.3302	0.9076
30	0.77006	0.0008417	0.0265	90.84	243.10	91.49	172.00	263.50	0.3396	0.9070
32	0.81528	0.0008473	0.0250	93.70	244.12	94.39	170.09	264.48	0.3490	0.9064
34	0.86247	0.0008430	0.0236	96.58	245.12	97.31	168.14	265.45	0.3584	0.9058
36	0.91168	0.0008490	0.0223	99.47	246.11	100.25	166.15	266.40	0.3678	0.9053
38	0.96298	0.0008651	0.0210	102.38	247.09	103.21	164.12	267.33	0.3772	0.9047
40	1.0164	0.0008714	0.0199	105.31	248.06	106.19	162.05	268.24	0.2866	0.9041
42	1.0720	0.0008780	0.0188	108.25	249.02	109.19	159.94	269.14	0.3960	0.9035
44	1.1299	0.0008847	0.0177	111.22	249.96	112.22	157.79	270.01	0.4054	0.9030
48	1.2526	0.0008989	0.0159	117.22	251.79	118.35	153.33	271.68	0.4243	0.9017
52	1.3851	0.0009142	0.0142	123.31	253.55	124.58	148.66	273.24	0.4432	0.9004
56	1.5278	0.0009308	0.0127	129.51	255.23	130.93	143.75	274.68	0.4622	0.8990
60	1.6813	0.0009488	0.0114	135.82	256.81	137.42	138.47	275.99	0.4814	0.8973
70	2.1162	0.0010027	0.0086	152.22	260.15	154.34	124.08	278.43	0.5302	0.8918
80	2.6324	0.0010766	0.0064	169.88	262.14	172.71	106.41	279.12	0.5814	0.8827
90	3.2435	0.0011949	0.0046	189.82	261.34	193.69	82.63	276.32	0.6380	0.8655
100	3.9742	0.0015443	0.0027	218.60	268.49	224.74	34.40	259.13	0.7196	0.8117

proprietà termodinamiche dell'R134a in condizioni di saturazione - pressione

pressione MPa	temperatura °C	volume specifico $\text{m}^3\cdot\text{kg}^{-1}$		energia interna $\text{kJ}\cdot\text{kg}^{-1}$		entalpia $\text{kJ}\cdot\text{kg}^{-1}$			entropia $\text{kJ}\cdot\text{kg}^{-1}\cdot\text{K}^{-1}$	
		v_l	v_{vs}	u_l	u_{vs}	h_l	$h_{vs}-h_l$	h_{vs}	s_l	s_{vs}
0.06	-37.07	0.0007097	0.3100	3.41	206.12	3.46	221.27	224.72	0.0147	0.9520
0.08	-31.21	0.0007184	0.2366	10.41	209.46	10.47	217.92	228.39	0.0440	0.9447
0.10	-26.43	0.0007258	0.1917	16.22	212.18	16.29	215.06	231.35	0.0678	0.9395
0.12	-22.36	0.0007323	0.1614	21.23	214.50	21.32	212.54	233.86	0.0879	0.9354
0.14	-18.80	0.0007381	0.1395	25.66	216.52	25.77	210.27	236.04	0.1055	0.9322
0.16	-15.62	0.0007435	0.1229	29.66	218.32	29.78	208.18	237.97	0.1211	0.9295
0.18	-12.73	0.0007485	0.1098	33.31	219.94	33.45	206.26	239.71	0.1352	0.9273
0.20	-10.09	0.0007532	0.0993	36.69	221.43	36.84	204.46	241.30	0.1481	0.9253
0.24	-5.37	0.0007618	0.0834	42.77	224.07	42.95	201.14	244.09	0.1710	0.9222
0.28	-1.23	0.0007697	0.0719	48.18	226.38	48.39	198.13	246.52	0.1911	0.9197
0.32	2.48	0.0007770	0.0632	53.06	228.43	53.31	195.35	248.66	0.2089	0.9177
0.36	5.84	0.0007839	0.0564	57.54	230.28	57.82	192.76	250.58	0.2251	0.9160
0.4	8.93	0.0007904	0.0509	61.69	231.97	62.00	190.32	252.32	0.2399	0.9145
0.5	15.74	0.0008056	0.0409	70.93	235.64	71.33	184.74	256.07	0.2723	0.9117
0.6	21.58	0.0008196	0.0341	78.99	238.74	79.48	179.71	259.19	0.2999	0.9097
0.7	26.72	0.0008328	0.0292	86.19	241.42	86.78	175.07	261.85	0.3242	0.9080
0.8	31.33	0.0008454	0.0255	92.75	243.78	93.42	170.73	264.15	0.3459	0.9066
0.9	35.53	0.0008576	0.0226	98.79	245.88	99.56	166.62	266.18	0.3656	0.9054
1.0	39.39	0.0008695	0.0202	104.42	247.77	105.29	162.68	267.97	0.3838	0.9043
1.2	46.32	0.0008928	0.0166	114.69	251.03	115.76	155.23	270.99	0.4164	0.9023
1.4	52.43	0.0009159	0.0140	123.98	253.74	125.26	148.14	273.40	0.4453	0.9003
1.6	57.92	0.0009392	0.0121	132.52	256.00	134.02	141.31	275.33	0.4714	0.8982
1.8	62.91	0.0009631	0.0105	140.49	247.88	142.22	134.60	276.83	0.4954	0.8959
2.0	67.49	0.0009878	0.0093	148.02	259.41	149.99	127.95	277.94	0.5178	0.8934
2.5	77.59	0.0010562	0.0069	165.48	261.84	168.12	111.06	279.17	0.5687	0.8854
3.0	86.22	0.0011416	0.0053	181.88	262.16	185.30	92.71	278.01	0.6156	0.8735

proprietà termodinamiche dell'R134a surriscaldato (1/3)

t °C	v m ³ kg ⁻¹	u kJ kg ⁻¹	h kJ kg ⁻¹	s kJ kg ⁻¹ K ⁻¹	v m ³ kg ⁻¹	u kJ kg ⁻¹	h kJ kg ⁻¹	s kJ kg ⁻¹ K ⁻¹	v m ³ kg ⁻¹	u kJ kg ⁻¹	h kJ kg ⁻¹	s kJ kg ⁻¹ K ⁻¹
	p= 0.06 MPa (Tsat=-37.07°C)				p= 0.10 MPa (Tsat=-26.43°C)				p= 0.14 MPa (Tsat=-18.80°C)			
sat	0.31003	206.12	224.72	0.9520	0.19170	212.18	231.35	0.9395	0.13945	216.52	236.04	0.9322
-20	0.33536	217.86	237.98	1.0062	0.19770	216.77	236.54	0.9602				
-10	0.34992	224.97	245.96	1.0371	0.20686	224.01	244.70	0.9918	0.14549	223.03	243.40	0.9606
0	0.36433	232.24	254.10	1.0675	0.21587	231.40	252.99	1.0227	0.15219	230.55	251.86	0.9922
10	0.37861	239.69	262.41	1.0973	0.22473	238.96	261.43	1.0531	0.15875	238.21	260.43	1.0230
20	0.39279	247.32	270.89	1.1267	0.23349	246.67	270.02	1.0829	0.16520	246.01	269.13	1.0532
30	0.40688	255.12	279.53	1.1557	0.24216	254.54	278.76	1.1122	0.17155	253.96	277.97	1.0828
40	0.42091	263.10	288.35	1.1844	0.25076	262.58	287.66	1.1411	0.17783	262.06	286.96	1.1120
50	0.43487	271.25	297.34	1.2126	0.25930	270.79	296.72	1.1696	0.18404	270.32	296.09	1.1407
60	0.44879	279.58	306.51	1.2405	0.26779	279.16	305.94	1.1977	0.19020	278.74	305.37	1.1690
70	0.16266	288.08	315.84	1.2680	0.27623	287.70	315.32	1.2254	0.19633	287.32	314.80	1.1969
80	0.47650	296.75	325.34	1.2954	0.28464	296.40	324.87	1.2528	0.20241	296.06	324.39	1.2244
90	0.49031	305.58	335.00	1.3224	0.29302	305.27	334.57	1.2799	0.20846	304.95	334.14	1.2516
100									0.21449	314.01	344.14	1.2785
	p= 0.18 MPa (Tsat=-12.73°C)				p= 0.20 MPa (Tsat=-10.09°C)				p= 0.24 MPa (Tsat=-5.37°C)			
sat	0.01983	219.94	269.71	0.9273	0.09933	221.43	241.30	0.9253	0.08343	224.07	244.09	0.9222
-10	0.11135	222.02	242.06	0.9362	0.09938	221.50	241.38	0.9256				
0	0.11678	229.67	250.69	0.9684	0.10438	229.23	250.10	0.9582	0.08574	228.31	248.89	0.9399
10	0.12207	237.44	259.41	0.9998	0.10922	237.05	258.89	0.9898	0.08993	236.26	257.84	0.9721
20	0.12723	245.33	268.23	1.0304	0.11394	244.99	267.78	1.0206	0.09339	244.30	266.85	1.0034
30	0.13230	253.36	277.17	1.0604	0.11856	253.06	276.77	1.0508	0.09794	252.45	275.95	1.0339
40	0.13730	261.53	286.24	1.0898	0.12311	261.26	285.88	1.0804	0.10181	260.72	285.16	1.0637
50	0.14222	269.85	295.45	1.1187	0.12758	269.61	295.12	1.1094	0.10562	269.12	294.47	1.0930
60	0.14710	278.31	304.79	1.1472	0.13201	278.10	304.50	1.1380	0.10937	277.67	303.91	1.1218
70	0.15193	296.93	314.28	1.1765	0.13639	286.74	314.02	1.1661	0.11307	286.35	313.49	1.1501
80	0.15672	295.71	323.92	1.2030	0.14073	295.53	323.68	1.1939	0.11674	295.18	323.19	1.1780
90	0.16148	304.63	33.70	1.2303	0.14504	304.47	323.48	1.2212	0.12037	304.15	333.04	1.2055
100	0.16622	323.72	343.63	1.2537	0.14932	313.57	343.43	1.2483	0.12387	313.27	343.03	1.2326

proprietà termodinamiche dell'R134a surriscaldato (2/3)

t °C	v m³ kg⁻¹	u kJ kg⁻¹	h kJ kg⁻¹	s kJ kg⁻¹ K⁻¹	v m³ kg⁻¹	u kJ kg⁻¹	h kJ kg⁻¹	s kJ kg⁻¹ K⁻¹	v m³ kg⁻¹	u kJ kg⁻¹	h kJ kg⁻¹	s kJ kg⁻¹ K⁻¹
	p= 0.28 MPa (Tsat=-1.23°C)				p= 0.32 MPa (Tsat=2.48°C)				p= 0.40 MPa (Tsat=8.93°C)			
sat	0.07193	226.38	246.52	0.9197	0.06322	228.43	248.66	0.9177	0.05089	231.97	252.32	0.9145
0	0.07240	227.37	247.64	0.9238								
10	0.07613	235.44	256.76	0.9566	0.06576	234.61	255.65	0.9427	0.05119	232.87	253.35	0.9182
20	0.07972	243.59	265.91	0.9883	0.06901	242.87	264.85	0.9749	0.05397	241.37	262.96	0.9515
30	0.08320	251.83	275.12	1.0192	0.07214	251.19	274.28	1.0062	0.05662	249.89	272.54	0.9937
40	0.08660	260.17	284.42	1.0494	0.07518	259.61	283.67	1.0347	0.05917	258.47	282.14	1.0148
50	0.08992	268.64	293.81	1.0789	0.07815	268.14	293.15	1.0665	0.06164	267.13	291.79	1.0452
60	0.09319	277.23	303.32	1.1079	0.08106	276.79	302.72	1.0957	0.06405	275.89	301.51	1.0748
70	0.09641	285.96	312.95	1.1364	0.08382	285.56	312.41	1.1243	0.06641	284.75	311.32	1.1038
80	0.09960	294.82	322.71	1.1644	0.08674	294.46	322.22	1.1525	0.06873	293.73	321.23	1.1322
90	0.10275	303.83	332.60	1.1920	0.08953	303.50	332.15	1.1802	0.07102	302.84	331.25	1.1602
100	0.10587	312.98	342.62	1.2193	0.09229	312.68	342.21	1.1076	0.07327	321.07	341.38	1.1878
110	0.10897	322.27	352.78	1.2461	0.09503	322.00	352.40	1.2345	0.07550	321.44	351.64	1.2149
120	0.11205	332.71	363.08	1.2727	0.09774	331.45	362.73	1.2611	0.07771	330.94	362.03	1.2417
130									0.07991	340.58	372.54	1.2681
140									0.08208	350.35	383.18	1.2941
	p= 0.50MPa (Tsat=15.74°C)				p= 0.60 MPa (Tsat=21.58°C)				p= 0.70 MPa (Tsat=26.72°C)			
sat	0.04086	233.64	256.07	0.9117	0.03408	238.74	259.19	0.9097	0.02918	241.42	261.85	0.9080
20	0.04188	239.40	260.34	0.9264								
30	0.04416	248.20	270.28	0.9597	0.03581	246.41	267.89	0.9388	0.02979	244.51	265.37	0.9197
40	0.04633	256.99	280.16	0.9918	0.03774	255.45	278.09	0.9719	0.03157	253.83	275.93	0.9539
50	0.04842	265.83	290.04	1.0229	0.03958	264.48	288.23	1.0037	0.03324	263.08	286.35	0.9867
60	0.05043	274.73	299.95	1.0531	0.04134	273.54	298.38	1.1346	0.03182	272.32	296.69	1.0182
70	0.05240	283.72	309.92	1.0825	0.04304	282.66	308.48	1.0645	0.03634	281.57	307.01	1.0487
80	0.05432	292.80	319.96	1.1114	0.04469	291.86	318.67	1.0938	0.03781	290.88	317.35	1.0784
90	0.05620	302.00	330.10	1.1397	0.04631	301.14	328.93	1.1225	0.03924	300.27	327.74	1.1074
100	0.05805	311.31	340.33	1.1675	0.04790	310.53	339.27	1.1505	0.04064	309.74	338.19	1.1358
110	0.05988	320.74	350.68	1.1949	0.04946	320.03	349.70	1.1781	0.04201	319.31	348.71	1.1637
120	0.06168	330.30	341.14	1.2218	0.05099	329.64	360.24	1.2053	0.04335	328.98	359.33	1.1910
130	0.06347	339.98	371.72	1.2484	0.05251	339.38	370.99	1.2320	0.04468	338.76	370.04	1.2179
140	0.06524	349.79	382.42	1.2745	0.05402	349.23	381.64	1.2584	0.04599	348.66	380.86	1.2444
150					0.05550	359.21	392.52	1.2844	0.04729	358.68	391.79	1.2706
160					0.05698	369.32	403.51	1.3100	0.04857	368.82	402.82	1.2963

proprietà termodinamiche dell'R134a surriscaldato (3/3)

t °C	v m ³ kg ⁻¹	u kJ kg ⁻¹	h kJ kg ⁻¹	s kJ kg ⁻¹ K ⁻¹	v m ³ kg ⁻¹	u kJ kg ⁻¹	h kJ kg ⁻¹	s kJ kg ⁻¹ K ⁻¹	v m ³ kg ⁻¹	u kJ kg ⁻¹	h kJ kg ⁻¹	s kJ kg ⁻¹ K ⁻¹
	p= 0.8 MPa (Tsat=31.33°C)				p= 0.90 MPa (Tsat=35.53°C)				p= 1.00 MPa (Tsat=39.39°C)			
sat	0.02547	243.78	264.15	0.9066	0.02255	245.88	266.18	0.9054	0.02020	247.77	267.97	0.9043
40	0.02691	252.13	273.66	0.9374	0.02325	250.32	271.25	0.9217	0.02029	248.39	268.68	0.9066
50	0.02846	261.62	284.39	0.9711	0.02472	260.09	282.34	0.9455	0.02171	258.48	280.19	0.9428
60	0.02992	271.04	294.98	1.0034	0.02609	269.72	293.21	0.9897	0.02301	268.35	291.36	0.9768
70	0.03131	280.45	305.50	1.0345	0.02738	279.30	303.94	1.0214	0.02123	278.11	302.34	1.0093
80	0.03264	289.89	316.00	1.0647	0.02861	288.87	314.62	1.0521	0.02538	287.82	313.20	1.0405
90	0.03393	299.37	326.52	1.0940	0.02980	298.46	325.28	1.0819	0.02649	297.53	324.01	1.0707
100	0.03519	308.93	337.08	1.1227	0.03095	308.11	335.96	1.1109	0.02755	307.27	334.82	1.1000
110	0.03642	318.57	347.71	1.1508	0.03207	317.82	346.68	1.1392	0.02858	317.06	345.65	1.1286
120	0.03762	328.31	358.40	1.1784	0.03316	327.62	357.47	1.1670	0.02959	326.93	356.52	1.1567
130	0.03881	338.14	369.19	1.2055	0.03423	337.52	368.33	1.1943	0.03058	336.88	367.46	1.1841
140	0.03997	348.09	380.07	1.2321	0.03529	347.51	379.27	1.2211	0.03154	346.92	378.46	1.2111
150	0.04113	358.15	391.05	1.2584	0.03633	357.61	390.31	1.2475	0.03250	357.06	389.56	1.2376
160	0.04227	368.32	402.14	1.2843	0.03736	367.82	401.44	1.2735	0.03344	367.31	400.74	1.2638
170	0.04340	378.61	413.33	1.3098	0.03838	378.14	412.68	1.2992	0.03436	377.66	412.02	1.2895
180	0.04452	389.02	424.63	1.3351	0.03939	388.57	424.02	1.3245	0.03528	388.12	423.40	1.3149
	p= 1.20 MPa (Tsat=46.32°C)				p= 1.40 MPa (Tsat=52.43°C)				p= 1.60 MPa (Tsat=57.92°C)			
sat	0.01663	251.03	270.99	0.9023	0.01405	253.74	273.40	0.9003	0.01208	256.00	275.33	0.8982
50	0.01712	259.33	275.52	0.9164								
60	0.01835	265.42	287.44	0.9527	0.01495	262.17	283.10	0.9297	0.01233	258.48	278.20	0.9059
70	0.01947	275.59	298.96	0.9868	0.01603	272.87	295.31	0.9658	0.01340	269.89	291.33	0.9457
80	0.02051	285.62	310.24	1.0192	0.01701	283.29	300.10	0.9997	0.01435	280.78	303.74	0.9813
90	0.02150	295.59	321.39	1.0503	0.01792	293.55	318.63	1.0319	0.01521	191.39	315.72	1.0148
100	0.02244	305.54	332.47	1.0804	0.01878	303.73	330.02	1.0628	0.01601	301.84	327.46	1.0467
110	0.02335	315.50	343.52	1.1096	0.01960	313.88	341.32	1.0927	0.01677	312.20	339.04	1.0773
120	0.02423	325.51	354.58	1.1381	0.02039	324.05	352.59	1.1218	0.01750	322.53	350.53	1.1069
130	0.02508	335.58	365.68	1.1660	0.02115	334.25	366.86	1.1501	0.01820	332.84	361.99	1.1357
140	0.02592	345.73	376.83	1.1933	0.02189	344.50	375.15	1.1777	0.01887	343.24	373.44	1.1638
150	0.02674	355.95	388.04	1.2201	0.02262	354.82	386.49	1.2048	0.01953	353.66	384.91	1.1912
160	0.02754	366.27	399.33	1.2465	0.02333	365.22	397.89	1.2315	0.02017	364.15	396.43	1.2181
170	0.02834	376.69	410.70	1.2724	0.02403	375.71	409.36	1.2576	0.02080	374.71	407.99	1.2445
180	0.02912	387.21	422.16	1.2980	0.02472	386.29	420.90	1.2834	0.02142	385.35	419.62	1.2704
190					0.02541	396.96	432.53	1.3088	0.02203	406.90	443.11	1.3212
200					0.02608	407.73	444.24	1.3338	0.02263	406.90	443.11	1.3212

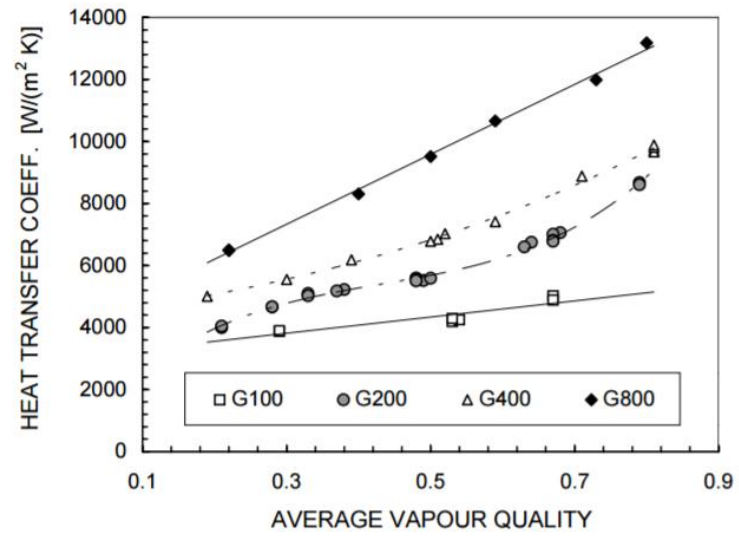


Figure 2: Heat transfer coefficients for R134a at 40°C saturation temperature. G is mass velocity [kg/(m²s)].